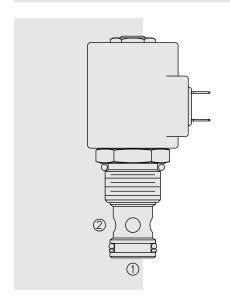
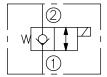
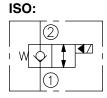
# SV12-22 Poppet, 2-Way, Normally Closed



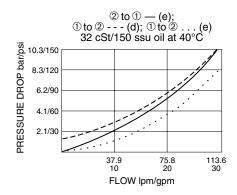
## **SYMBOLS**

## **USASI:**





## PERFORMANCE (Cartridge Only)



#### **DESCRIPTION**

A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

#### **OPERATION**

When de-energized, the **SV12-22** acts as a check valve, allowing flow to pass from ① to ②, while blocking flow in the reverse direction.

When energized, the poppet lifts to open the ② to ① flow path. In this mode, flow is also allowed from ① to ②.

**Operation of Manual Override Option:** To override, push button in, twist counterclockwise 180° and release. In this position, the valve will remain open.

To return to normal operation, push button in, twist clockwise 180° and release. Override will be detented in this position.

#### **FEATURES**

- Continuous-duty rated solenoid.
- Hardened seat for long life and low leakage.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Cost effective cavity.

#### **RATINGS**

Operating Pressure: 240 bar (3500 psi) Proof Pressure: 390 bar (5700 psi) Flow: See Performance Chart

Internal Leakage: 0.15 cc/minute (3 drops/minute) max. at 240 bar (3500 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

**Response Time:** First indication of change of state with 100% voltage supplied at 80% of nominal flow rating: Energized: 40 msec.; De-energized: 80 msec.

Initial Coil Current Draw at 20°C: Standard Coil: 1.67 amps at 12 VDC; 0.18 amps at 115 VAC (full wave rectified). E-Coil: 2.0 amps at 12 VDC; 1.0 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of

7.4 to 420 cSt (50 to 2000 ssu)

Installation: No restrictions; See page 9.020.1

Cavity: VC12-2; See page 9.112.1 Cavity Tool: CT12-2XX; See page 8.600.1 Seal Kit: SK12-2X-T; See page 8.650.1

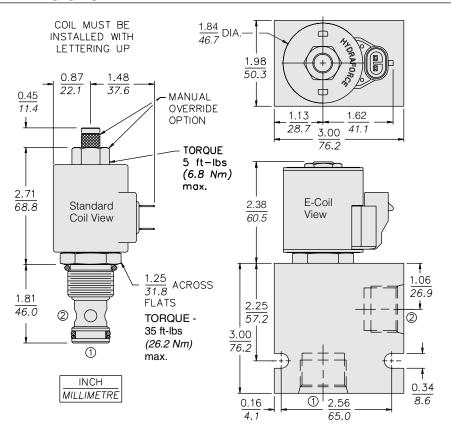
Coil Nut: Part No. 7004400;

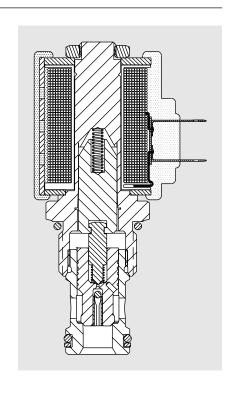
For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut info.



## SV12-22

## **DIMENSIONS**





### **MATERIALS**

Cartridge: Weight: 0.25 kg. (0.55 lbs.); Steel with hardened work surfaces. Zinc-plated exposed surfaces. Buna N O-rings and polyester elastomer back-up standard.

Standard Ported Body: Weight: 0.57 kg. (1.25 lbs.); Anodized high-strength 6061 T6 aluminum alloy, rated to 240 bar (3500 psi); See page 8.012.1. Ductile iron and steel bodies available; consult factory.

Standard Coil: Weight: 0.27 kg. (0.60 lbs.); Unitized thermoplastic encapsulated, Class H high temperature magnetwire; See page 3.200.1.

E-Coil: Weight: 0.41 kg. (0.9 lbs.); Fully encapsulated with rugged external metal shell; Rated up to IP69K with integral connectors; Note: See page 3.400.1 for all E-Coil retrofit applications.

## **TO ORDER**

